Quality Control

November-07-12 8:09:03 AM Item ID: D350-567-115 Accept \*N900040100\* Setup Start **Revision ID:** Item Name: Interior Floor Window 06/11/2012 Start Qty: 4.00 3 : 04/12/2012 Req'd Qty: 4.00 3 **Start Date: Cust Item ID: Required Date:** 04/12/2012 **Customer:** Reference: Run Process Plan: MU5 Date: 12-11-07 Tooling: Approvals: Date: \_\_\_\_\_ Date: \_\_\_\_ SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Reject Reject Tool # Plan Accept Insp. Work Center ID Description **Run Hours** Code Qty Qty Number Stamp **Draw Nbr Revision Nbr** IIN-D350-567 Rev D 100 0.00 DOCUMENT CONTROL \*100\* DC Memo Document Control Photocopy bluefile and create labels per PPP D350-567-115 110 Pick Kit 0.00 \*110\* Packaging 0.00 Memo Packaging 120 QC4-100% Inspect kits for completeness 0.00 0.00 Memo

	ĺ							DQA:	Date:	
NCR: Yes	s / No			WORK ORDER NON	-CONFOR	MANCE / U		QA Closed:	Date:	
Work Order:				DISPOSITION			AGAINST DE	PARTMENT	/PROCESS	
Part No.	1			Rework Scrap		Skid-tube Machining	Crosstube Small Fab	4	Water Jet d. Eng. Coor.	Engineering Quality
NCR No.				Use-as-is Work Order Update	Ther	moforming Large Fab	Finishing Composite	Rec/Sto	re/Packaging Supplier	Other
Root				Description of work order update	Initial	Α	ction	Sign &		
Cause	Date	Step	Qty	or Non-conformance	Chief En	g Des	scription	Date	Verification	QC Inspector
Doc/Data										
Equip/Tooling	]						'			
Operator	]									
Material	1;									
Setup :	] !									
Other										
Process	] '									
Supplier										
Training										
Unapproved										
	i				<b>FAULT CAT</b>	EGORY				
Landing	Gear			General						

1	 _	 _		 _	 _
	Bending	Bend	Grain	Ovalized	Pressure/Forced
	Centre Not Concentric to O/S	BOM/Route	Hardware	Over/Under tolerance	Temperature/Cure
	Cracks	Broken/Damaged	Inspection Incomplete	Part Incorrect	Weld
	Crushed/Crimped.	Burrs	Instructions Incomplete/Unclear	Part Lost/Missing	Wrong Stock Pulled
	Cuffs '	Contamination	Maintenance	Part Moved	 -
	Heat Treat	Countersink	Mislabeled	Positioned Wrong	_
	Inspection Strip in Tube	Cut Too Short	Misread	Power Loss/Surge	Other
	Ripples in Bend	Drill Holes	Offset		
	Torque Waves in Extrusion	Drawing	Out of Calibration		
	Turning Sequence	Finish	Out of Sequence		
	Wave/Twist in Tube	Folio	Outside Dimensions		

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

QC

Quality Control

November-07-12 8:09:03 AM Item ID: D350-567-115 Accept \*N900040100\* Setup Start **Revision ID:** Item Name: Interior Floor Window 06/11/2012 Start Qty: 4.00 **Start Date: Cust Item ID: Required Date:** 04/12/2012 **Req'd Qty:** 4.00 **Customer:** Reference: Run Process Plan: Date: Approvals: **Tooling:** Date: Stop Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Insp. **Work Center ID** Description **Run Hours** Code Qty Qty Number Stamp 130 0.00 Packaging \*130\* Packaging 0.00 Memo Packaging Identify and pack for shipping as per PPP D350-567-115 Location: PPP Rev: 140 QC21- Final Inspection - Work Order Release 0.00 \*140\*

0.00

Memo

MC 12-11-14

		1									DQA:	Date:	
NCR: Y	es	/ No				WORK ORDER NON-C	100	NFORM	MANCE / UPD	DATE		_	,
		l į									QA Closed:	Date:	
Work Orde	ŗ.	1 :				DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	•
Part N						Rework Scrap Use-as-is	Skid-tube Crosstube  Machining Small Fab  Thermoforming Finishing			4	Water Jet d. Eng. Coor. re/Packaging	Engineering Quality Other	
NCR N	o	1			· <del>- · · · · · ·</del>	Work Order Update		ĺ	Large Fab	Composite	]	Supplier	
Root		i			Descri	ption of work order update	ı	nitial	Acti	ion	Sign &		
Cause		Date-	Step	Qty		or Non-conformance	Ch	ief Eng	Descr	iption	Date	Verification	QC Inspector
Doc/Data													
Equip/Tooling		ı	•										
Operator							1		· •				
Material	_												
Setup ,	_	1			-		۱, ۰	4					
Other	€			•									
Process		1											
Supplier	_	1											
Training	_	ı		Ì			ļ						
Unapproved			<u> </u>	<u>                                     </u>				_			<u> </u>		
							AUL	T CATE	GORY				
Landin	_				<del></del>	General		1		_	7	_	٦ .
Bending						Bend		Grain		_	Ovalized		Pressure/Forced
Centre Not Concentric to O/S					o/s	BOM/Route	<u></u>	Hardwa		<u> </u>	Over/Under	<del>-</del>	Temperature/Cure
	_	Cracks				Broken/Damaged		Inspection Incomplete			Part Incorre	<del></del>	Weld
	_	Crushed/0	Crimped		<u> </u>	Burrs		1	tions Incomplete/L	Jnclear	<b>⊣</b>		Wrong Stock Pulled
1		Cuffs				Contamination		Maintenance			Part Moved		

Mislabeled

Out of Calibration

Out of Sequence

Outside Dimensions

Misread

Offset

Positioned Wrong

Power Loss/Surge

Other

Ripples in Bend

Turning Sequence

Wave/Twist in Tube

Heat Treat

Inspection Strip in Tube

Torque Waves in Extrusion

Countersink

Cut Too Short

Drill Holes

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

November-07-12 8:09:07 AM

• Work Order ID: 92764

D350-567-115

Parent Item Name: Interior Floor Window

\*92764\*

\*D350-567-115\*

**Start Date:** 06/11/2012

**Required Date:** 04/12/2012

Page 1

Start Qty: 4.00

Required Qty: 4.00

Comments:

Parent Item:

IPP Rev:A New Issue 04-08-24 JLM

CHG#2 ECN 1055 07-11-21 DD verified by:EC IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN526C632R12		Purchased	No		<del></del> .	110	Each	169.0000	9	3627/			
*AN526C	§32R12′	<b>k</b>							**			/	S
				Location		<u>Loc (</u>	<u>Otv</u>	Loc Code					
		-		ST345			168		<del></del>				
					122814		68		12	22814			
					123522		100		_				
	٠,			ST347			1						

D2463

Manufactured

119225

110

741.2921

\*\*

(d2463±0530 AS PER DWG) CUT TO 53.00"

Manufactured No **Location** Loc Qty ST403 741.29207 72232 15.38 0.43737 225.4747 500

Loc Code

13.0000

\*\*

Loc Qty Location Loc Code ST211 13 86851 I 89278 12

110

Each

		İ										DQA:	Date:	•
NCR:	CR: Yes / No WORK ORDER NON-CONFORMANCE / UPDATE													
		1										QA Closed:	Date:	
Nork Ord	er:	!					DISPOSITION				AGAINST DE	PARTMENT	PROCESS	·
		i					Rework			Skid-tube	Crosstube	]	Water Jet	Engineering Quality
Part	NO.	<u> </u>	<del></del>	<del></del>	<del></del>		Scrap Use-as-is			Machining noforming	Small Fab Finishing	-4	d. Eng. Coor. re/Packaging	Other
NCR	Nο	ı				ı	Work Order Update	1		Large Fab	Composite	Rec/3tol	Supplier	
11011		i				ļ	Work Order opaute	J		zaige i as		J		
Root		ı			Desc	crip	tion of work order update	ı	nitial	Act	ion	Sign &		
Cause		Date	Step	Qty		0	r Non-conformance	Ch	ief Eng	Descr	iption	Date	Verification	QC Inspector
oc/Data														
quip/Tooling														
perator	<u> </u>	!												
1aterial	<u> </u>	ı.												
etup	-	,												
ther	-							1						
rocess	-	'												
upplier raining	_													
napproved	-	,						1						
app.co.ca		<u> </u>	l	<u> </u>			F	AUL	T CATE	GORY			<u>.                                    </u>	
Land	ng (	Gear ,					General							
	Γ	Bending			Γ		Bend	Г	Grain		<u> </u>	Ovalized		Pressure/Forced
		Centre No	ot Conce	ntric to C	)/S [		BOM/Route		Hardwa	ire		Over/Under	tolerance	Temperature/Cure
		Cracks '			[		Broken/Damaged		Inspect	ion Incomplete		Part Incorre	ct	Weld
	L	Crushed/	rushed/Crimped. Burrs							ions Incomplete/l	Jnclear	Part Lost/M	issing	Wrong Stock Pulled
		Cuffs					Contamination		Mainte	enance		Part Moved		
		Heat Trea				_	Countersink		Mislabe	eled		Positioned V	Vrong	
		Inspection	n Strip in	Tube		_	Cut Too Short	Misread Power Loss/Surge Other					Other	
	L	Ripples in	Bend				Drill Holes		Offset					
		Torque W	aves in E	Extrusion	· [		Drawing		Out of (	Calibration				
		Turning Se	equence		1		Finish	1	Out of	Sequence				

Outside Dimensions

Wave/Twist in Tube

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

November-07-12 8:09:07 AM

Work Order ID: 92764

\*92764\*

Location

ST212

ST218

Parent Item:

D350-567-115

\*D350-567-115\*

64793

86698

89139

Parent Item Name: Interior Floor Window

Start Qty: 4.00

Start Date: 06/11/2012

Required Date: 04/12/2012

Required Qty: 4.00



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D3294-1

D3295-041	
*D329	5-041*
Cl 3371 4 .	

Manufactured

Manufactured

Manufactured

110

110

Each

Loc Qty Loc Code 13 1

2

10

Each

14.0000

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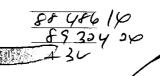
アトloor Window



No

Location Loc Qty ST212 14 2 12 110 Each

Loc Code 13.0000





Rivet, Universal Head

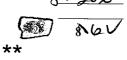
Purchased No

Location Loc Qty 13 3 10 110 Each Loc Code

Loc Code

1,599.000

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Location Loc Qty 334 1370 1370 ST319 229 118405 103 120142 126

November-07-12 8:09:08 AM

**Shop Packet Print** 

Page 2

		i									DQA:	Date	
NCR:	·												
		<u> </u>									QA Closed:	Date	· ·
Nork Ord	er:	1				DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	·
Part f	No.	ı				Rework Scrap		ſ	Machining	Crosstube Small Fab	4	Water Jet	Engineering Quality
NCR f	No.					Use-as-is Work Order Update			noforming C	Finishing Composite	Rec/Stor	re/Packaging Supplier	Other
Root		ı			Descri	iption of work order update		nitial	Action		Sign &		
Cause		Date	Step	Qty		or Non-conformance	Ch	ief Eng	Descript	ion	Date	Verification	QC Inspector
oc/Data quip/Tooling		l											
perator laterial													
etup		1											
ther							1						
rocess													
upplier													
raining		1							-				
napproved									<i>r</i>				·
r		i					FAUL	T CATE	GORY				
Landi	ng (	Gear			_	General		_			_		
		Bending				Bend		Grain			Ovalized		Pressure/Forced
	L	Centre No	ot Concer	ntric to O/S		BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure
		Cracks :				Broken/Damaged	L	Inspecti	on Incomplete		Part Incorre	ct _	Weld
		Crushed/	Crimped.			Burrs		Instruct	ions Incomplete/Unc	lear	Part Lost/Mi	issing	Wrong Stock Pulled
		Cuffs				Contamination		Mainte	nance		Part Moved		
	_	Heat Trea	at			Countersink		Mislabe	led		Positioned V	Vrong	
		Inspection	n Strip in	Tube		Cut Too Short		Misread Power Loss/Surge Other				Other	
		Ripples in	Bend			Drill Holes		Offset					
		Torque M	/aves in E	xtrusion		Drawing		Out of 0	Calibration				
		Turning S	equence			Finish		Out of S	anuanca				

Outside Dimensions

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Wave/Twist in Tube

November-07-12 8:09:08 AM

Work Order ID: 92764

Parent Item:

D350-567-115

Parent Item Name: Interior Floor Window

Purchased

Purchased

No

No

\*92764\* \*D350-567-115\*

110

Each

**Start Date:** 06/11/2012

**Required Date:** 04/12/2012

Start Qty: 4.00

Required Qty: 4.00

4.356.000

MS20470AD4-6

<b>Location</b>	Loc Qty	Loc Code		
336	1039			
122452	1039		122452	
ST319	317		,	
117395	16			
118927	143			
119109	12			
120142	81			
121524	65			
ST336	3000			
123021	3000			
	110 Each	6,151.000	(15) 4045	
				// · · · · · · · · · · · · · · · · · ·

Location	Loc Qty	Loc Code	
336	710		
122452	710		122452
ST139	124		
121415	124		
ST319	52		
120769	52		
ST320	265		
116081	117		
118614	148		
ST336	5000		
123525	5000		-

MS20470AD4-7 \*MSP0470AD4-7\*

River, Universal Head

November-07-12 8:09:08 AM

											DQA:	Date:	·
NCR:	R: Yes / No WORK ORDER NON-CONFORMANCE / UPDATE												
											QA Closed:	Date	
Nork Ord	er:	!				DISPOSITION			AGA	AINST DE	PARTMENT	/PROCESS	•
Part I	No.					Rework Scrap Use-as-is Work Order Update		!	Machining Smal	stube II Fab shing oosite	1	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering ' Quality Other
Root Description of work order update Initial Action Sign &											Sign &		
Cause		Date	Step	Qty		or Non-conformance	1	nief Eng	Description		Date	Verification	QC Inspector
oc/Data		•											
quip/Tooling							1						
perator													
1aterial	П		ŧ										
etup	Г										•		
ther	Г	ļ											
rocess	Г										]		
upplier							ŀ						
raining .	Г												
napproved													
							FAUL	T CATE	GORY				
Landi	ng (	Gear				استو: General					<del></del> ;		
		Bending				Bend		Grain			Ovalized		Pressure/Forced
		Centre No	ot Concer	ntric to (	o/s	BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure
		Cracks				Broken/Damaged		Inspect	on Incomplete		Part Incorre	ct	Weld
	Crushed/Crimped. Burrs							Instruct	ions Incomplete/Unclear		Part Lost/Mi	issing	Wrong Stock Pulled
	Cuffs Contamination							Mainte	enance		Part Moved		
	Heat Treat Countersink								eled		Positioned V	Vrong	
	Inspection Strip in Tube Cut Too Short							Misread	ł		Power Loss/	Surge	Other
	Ripples in Bend Drill Holes									<u> </u>	·		
		Torque W		xtrusion	, <u> </u>	Drawing		Out of	Calibration				
		Turning S				Finish		Out of 9	Sequence				

Outside Dimensions

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Wave/Twist in Tube

November-07-12 8:09:08 AM

Work Order ID: 92764

Parent Item:

D350-567-115

Parent Item Name: Interior Floor Window

Purchased

\*92764\*

No

No

\*D350-567-115\*

**Start Date:** 06/11/2012

**Required Date:** 04/12/2012

Required Qty: 4.00

Start Qty: 4003 366.0000

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Location 315 122441 ST317 122151

110

Loc Code

112.0000

Purchased \$1149DN632.I\*

Location	<u>n</u>	Loc Qty	Loc Code
298		98	
	122441	98	
ST298		14	
	118428	14	

110

Each

Loc Qty

272 272

> 94 94

> > Each

NCR: Y	CR: Yes / No WORK ORDER NON-CONFORMANCE / UPDATE												
											QA Closed:	Date:	
Work Orde	r:	:				DISPOSITION				AGAINST DE	PARTMENT/	PROCESS	é
Part N NCR N	_		,			Rework Skid-tube Crosstube Machining Small Fab Thermoforming Finishing Work Order Update Large Fab Composite				Rec/Stor	Water Jet d. Eng. Coor. e/Packaging Supplier	Engineering \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \) \( \)	
Root					Descr	iption of work order update		Initial Action			Sign &		
Cause		Date	Step	Qty		or Non-conformance	Ch	ief Eng	Descr	iption	Date	Verification	QC Inspector
oc/Data quip/Tooling													
perator laterial		:											
etup ther		i I											
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Landin	g Ge	ear	-			General		_			_		_
	E	Bending				Bend		Grain			Ovalized		Pressure/Forced
[	$\Box$	Centre No	ot Concer	ntric to	o/s	BOM/Route		Hardwa	ire		Over/Under	tolerance	Temperature/Cure
[		Cracks				Broken/Damaged		Inspect	ion Incomplete		Part Incorre	ct [	Weld
	$\Box$	crushed/0	Crimped.			Burrs		Instruct	ions Incomplete/l	Jnclear	Part Lost/Mi	ssing	Wrong Stock Pulled
<u> </u>	Cuffs Contamination							Mainte	enance		Part Moved		
Ī	Heat Treat Countersink							Mislabe	eled		Positioned V	Vrong	
ļ	Inspection Strip in Tube Cut Too Short								d		Power Loss/	Surge	Other
Ţ	Ripples in Bend Drill Holes									<u></u>	<del></del>		
<u> </u>	╗	orque W	aves in E	xtrusio	n.	— Drawing		Out of	Calibration				
<u> </u>	_	Turning S				Finish		Out of	Sequence				
Wave/Twist in Tube Folio Outside Dimensions													

DQA:

Date:

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

#### DART AEROSPACE LTD.

# FERENCE ONLY

D350-567 Page 28 of 28

#### **PARTS LIST** 5.0



Qty	Qty	Qty	Qty	Qty	Qty	5	
-015	-017	-025	-027	-111	-117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	Х					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		Х				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			Х			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					Х	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
			L			D250 507 042	REPLACEMENT WINDOW KIT (SMALL)
1	1					D350-567-013	
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
· · · · · ·	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT
l '					1		(SLIDING DOOR COMPATABLE)

<u> </u>	04	- Ob.	T-041	Ŏħ.	<del></del>	
Qty	Qty	Qty	(Qty)	Qty -031	Part Number	Description
-013	-023	-113	1-115	-031	D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
X					D350-567-013	REPLACEMENT WINDOW KIT (LARGE)
	Х					
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			Х		D350-567-115	INTERIOR FLOOR WINDOW KIT
<b>i</b> !				Х	D350-567-031	INTERIOR FLOOR WINDOW KIT
						(SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
<u>-</u>	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
<b></b>		'	-		23230-041	THE ENGLISE TO THE STATE OF THE
1					D2126-0600	SEAL
<del>  </del>	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
<del> </del>	22	21			AN526C832R9	SCREW (OR AN526C832-9,OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24	l		MS20426AD3-5	RIVET
2 SQ.	2 SQ.	2 SQ.			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
YD.	YD	YD.				
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		_D3293-1	DOUBLER
			1		D3294-1	/BRACKET
			1		D3295-041	,FLOOR WINDOW
			7 1		D3296-041	TDOOR ASSEMBLY
		<del>                                     </del>	71		D2463-0530 -==	≎NEOPRENE SEAL
			79-	-8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
	<del>                                     </del>	<b></b>	1 9	8	MS21042L06	NUT (OR MS21042-06)
<del> </del>		<del> </del>	2 2	40	MS20470AD4-5	RIVET >
		<del> </del>	1 115	90	MS20470AD4-6	RIVET
<b></b>			/15	20	MS20470AD4-7	RIVET
			1 110			L

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